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# 6389 SELECTA-MEEN CONDENSATE TREATMENT

### APPLICATION

Carbon dioxide gas is created in boiling water by the heat destruction of bicarbonate and carbonate impurities. This gas leaves the boiler with the steam generated and enters steam utilization components of the heating system. As the steam condenses and cools, the carbon dioxide dissolves back into the now pure water. Water and carbon dioxide react together forming highly corrosive carbonic acid. Carbonic acid is notorious for etching iron alloys. This creates iron compounds which are readily soluble in water. The activity causes metal-loss damage and is a significant problem to commercial and industrial heating systems.

CH<sub>2</sub>O's SELECTA-MEEN products are organic amines which, due to their base characteristic, neutralize acids. They are volatile and vaporize with water during steam generation. Thus, the volatile amine enters the steam utilization in the same way as carbonic acid. As the steam condenses and cools, the volatile amine condenses and becomes available to neutralize carbonic acid.

All amines do not have the exact same behavior in the condensation process. CH<sub>2</sub>O maintains a variety of single component amines to match individual requirements. Product **6389** is a single component amine. It is used to provide a protective organic film on condensate return lines. Normally it is used as an adjunct to other SELECTA-MEEN series products for exceptional corrosion protection.

### SAFETY & HANDLING PROCEDURE

This product is a moderately alkaline liquid. Wear protective clothing and face protection when handling. Avoid prolonged or repeated exposure to this product and its vapors. Contact a physician immediately if ingested.

### FEEDING TECHNIQUE

Inject directly into the boiler or steam header. It can be mixed and fed with other water treatment chemicals if desired.

### DOSAGE

Initial dose is 1/2 ounce per 1,000 pounds of steam production.

### CONTROL

Control is achieved by a special test for filming amines. Maintain a residual of 0.5 to 1.0 parts per million in steam condensate. Do not test for the residual in the return condensate. The actual dosage will depend upon operating conditions and impurity levels in the boiler water. Contact your CH<sub>2</sub>O water treatment specialist for further information on analytical testing. Daily testing is recommended to maintain proper control. Failure to monitor and maintain treatment levels can cause damage. In addition to monitoring and maintaining treatment levels, it is the customer's responsibility to ensure the product is fit for its intended application.

### PHYSICAL PROPERTIES

pH of 1% Solution.....	8.09.0
Pounds per Gallon.....	8.0-8.5
Physical Appearance.....	Light Amber Liquid
Odor .....	Ammoniacal
Flash Point .....	105°F

### **Seller Warranty**

CH<sub>2</sub>O brand test reagent refills are available through your sales representative at no charge. Customers are required to confirm product compatibility via a control test for their specific application. CH<sub>2</sub>O recommends that you perform regular/daily testing to control chemical levels and cycles of concentration within established limits. Additional tests may be performed at your request. Test reports reflect conditions at the point when the analysis was performed. Results will change over time and with varying operating conditions.

Seller warrants that this product conforms to its chemical description and is reasonably fit for the purpose referred to in the product data sheet. Buyer is responsible to ensure that products and product dosages are appropriate for Buyer's particular application. Seller makes no other warranty or representation of any kind, express or implied, concerning the product, including NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS OF THE GOODS FOR ANY OTHER PARTICULAR PURPOSE. No such warranties shall be implied by law and no agent of seller is authorized to alter this warranty in any way except in writing with a specific reference to this warranty. The exclusive remedy against seller shall be a claim for damages not to exceed the purchase price of the product, without regard to whether such a claim is based upon breach of warranty or tort. Jurisdiction for any issues arising from or relating to this product shall be in the courts of the State of Washington and the venue shall be Thurston County. Any controversy or claim arising out of or relating to this contract, or breach thereof, shall be settled by arbitration in accordance with the rules and procedures as stated in RCW 7.06 and shall be binding upon both parties without right to appeal, and judgment upon the award rendered by the Arbitrator(s) may be entered in any court having jurisdiction thereof.

Applies to all products sold by CH<sub>2</sub>O, Inc., and is hereby communicated to all of its customers as a condition of sale. Use of CH<sub>2</sub>O products is subject to the Standard Terms and Conditions as listed on CH<sub>2</sub>O, Inc.'s website at: [www.ch2o.com](http://www.ch2o.com).



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