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# 6329 COOLING WATER TREATMENT

### APPLICATION

CH<sub>2</sub>O Cooling Water Treatment products are designed to reduce generalized corrosion and mineral deposition in evaporative cooling systems. Excessive corrosion can result in loss of system integrity and mineral deposits reduce system efficiency.

Product performance is dependent upon maintaining proper chemical residuals, system operation, design, cleanliness, metallurgy, and water quality. For optimal results the following actions should be taken by qualified operational personnel:

- Initial system cleaning and passivation.
- Periodic inspections of all system components.
- Maintaining systems free from particulate matter and sludge accumulations.
- Insuring proper chemical feed rates and system bleed-off.
- Control of biological organisms accompanied by periodic biological testing.
- Daily testing and recording of chemical residuals.

If problems are encountered maintaining product residuals, additional analytical testing may be required. At your request a CH<sub>2</sub>O Water Treatment Specialist may assist in performing these services.

Product is formulated for evaporative/recirculating water systems as part of the mineral precipitation control program. This formula gives excellent performance over a wide array of make-up water conditions and it is an excellent choice for use in combination with oxidizing biocide programs.

**ORGANIC FORMULATION** – 6329 is formulated with all organic compounds. It contains no heavy metals, phosphate, or molybdate.

### SAFETY & HANDLING PROCEDURE

Product 6329 is alkaline. It is corrosive in its concentrated form and must be handled with care. Impervious gloves and safety glasses or goggles are required when handling. Consult the MSDS for this product for further safety and handling information.

### FEEDING TECHNIQUE

Inject product 6329 directly into the condenser water, recirculating line, or the basin of the cooling tower.

### CONTROL

Maintain a residual of 3 to 6 parts per million of active phosphonate (PBTC) in the system at all times, as tested by CH<sub>2</sub>O's P-2 test kit. Contact your CH<sub>2</sub>O representative for further information on analytical testing. Daily testing is recommended to maintain proper control. Failure to monitor and maintain treatment levels can cause damage. It is the customer's responsibility to monitor and maintain treatment levels.

### DOSAGE

Initially charge the system at the rate of about 32 fluid ounces per 1,000 gallons of system capacity. Maintain system treatment levels of product 6329 by dividing initial dose rate by system cycles of concentration to achieve ounces per 1,000 gallons.

### PHYSICAL PROPERTIES

pH of Solution .....	11-12
Pounds per Gallon .....	8.5-9.0
Physical Appearance .....	Clear, Lt. Amber Liquid
Odor .....	Mild
Flash Point .....	NA

### **Seller Warranty**

CH<sub>2</sub>O brand test reagent refills are available through your sales representative at no charge. Customers are required to confirm product compatibility via a control test for their specific application. CH<sub>2</sub>O recommends that you perform regular/daily testing to control chemical levels and cycles of concentration within established limits. Additional tests may be performed at your request. Test reports reflect conditions at the point when the analysis was performed. Results will change over time and with varying operating conditions.

Seller warrants that this product conforms to its chemical description and is reasonably fit for the purpose referred to in the directions for use when used in accordance with the directions under normal conditions. Buyer assumes the risk of any use contrary to such directions. Seller makes no other warranty or representation of any kind, express or implied, concerning the product, including NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS OF THE GOODS FOR ANY OTHER PARTICULAR PURPOSE. No such warranties shall be implied by law and no agent of seller is authorized to alter this warranty in any way except in writing with a specific reference to this warranty. The exclusive remedy against seller shall be a claim for damages not to exceed the purchase price of the product, without regard to whether such a claim is based upon breach of warranty or tort. Jurisdiction for any issues arising from or relating to this product shall be in the courts of the State of Washington and the venue shall be Thurston County. Any controversy or claim arising out of or relating to this contract, or breach thereof, shall be settled by arbitration in accordance with the rules and procedures as stated in RCW 7.06 and shall be binding upon both parties without right to appeal, and judgment upon the award rendered by the Arbitrator(s) may be entered in any court having jurisdiction thereof.

Applies to all products sold by CH<sub>2</sub>O, Inc., and is hereby communicated to all of its customers as a condition of sale. Use of CH<sub>2</sub>O products is subject to the Standard Terms and Conditions as listed on CH<sub>2</sub>O, Inc.'s website at: [www.ch2o.com](http://www.ch2o.com).

